

Date: Tuesday, 20/05/2008 12:46:06 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: DUAL DISSABLING KIT MEDIUM BELL		
Job Number	: 39342			Part Number	: D412738011		
Estimate Number	: 12327			Drawing Number	: N/A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 20/05/2008 S.O. No. :			Drawing Revision	: N/A		
Prsht Rev.	: NC			Material	:		
First Issue	: 20/05/2008 Type : MACHINED PARTS			Due Date	: 15/06/2008 Qty: 2 Um: Each		
Previous Run	: 37174						
Written By	:						
Checked & Approved By	: <u>JLD 08.5.20</u>						
Comment	: Est Rev:D Removed Manufacturing 06-03-06 JLM						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-738-011 CHG002	<u>508/05/23 08.05.21 JLD</u>
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D3368041	Tail Rotor Pedal Disabling Kit	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Pedal Lock Assembly	<u>37182 AS 08/05/23 (X2)</u>
4.0	D3393041	Battery Lock Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Battery Lock Assembly	<u>B37148 AS 08/05/23 (X2)</u>
5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	
		Comment: INSPECT 100% KITS FOR COMPLETENESS	<u>08/05/23 (X2)</u>
6.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-738-011 Location: _____ PPP Rev: _____ Rev A Ensure that keys are attached to D3368-041 and D3393-041	<u>AS 08/05/23 (X2)</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: DUAL DISSABLING KIT MEDIUM BELL

Job Number: 39342

Part Number: D412738011

Job Number:



Seq. #:

Machine Or Operation:

Description :

D3368-041 Key Numbers

C420A x2

D3393-041 Key Numbers

C420A x2

AS

7.0 QC21

FINAL INSPECTION/W/O RELEASE



08/05/26 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## 4.0 PARTS LIST

-011	Part Number	Description
X	D412-738-011	DUAL DISABLING KIT
1	D3368-041	TAIL ROTOR PEDAL DISABLING KIT
1	D3368-051	* PEDAL LOCK ASSEMBLY
1	D3384-047	* CYCLIC SOCK
1	HX-81	* 1/4" -20 SOCKET HEAD CAP SCREW
2	AN960-416	* WASHER
1	D3373-7K	** KEY, REPLACEMENT
1	D3393-041	BATTERY DISABLING KIT
1	D3373-1K	** KEY, REPLACEMENT

\* shown for reference only, part is included in D3368-041 assembly above

\*\* shown for reference only, p/n for ordering replacement keys

SHOP COPY

RETURN TO

ENGINEERING

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SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 39342

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